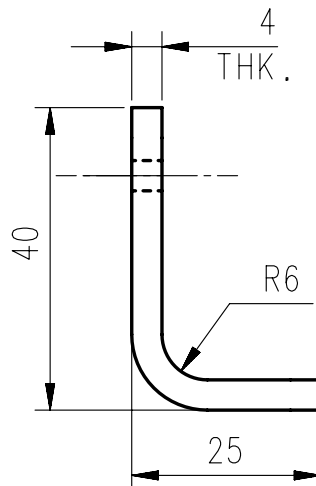
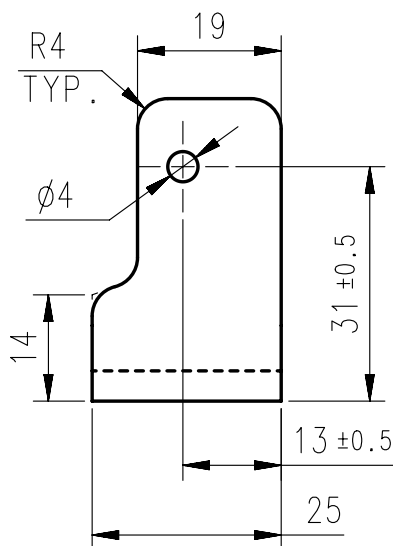


ISOMETRIC VIEW



DEVELOPMENT SIZE:- 25 X 57 X 4mm

NOTE:-

1. NON DIMENSIONAL PART INFORMATION SHOWN ON THE DRAWING IS FOR REFERENCE ONLY.
2. ALL UNSPECIFIED OUTSIDE RADIUS SHOULD BE ONE METAL THICKNESS.
3. PART MUST BE FREE FROM FRACTURE, FLASH, SHARP EDGES & ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
4. PART MUST BE FREE FROM STRETCHING, SCORING MARKS & WRINKLES.

UNSPECIFIED TOLERANCES:

1. FORMING TO FORMING
 <500 ±0.5
 >500 ±0.8
2. CD BETWEEN HOLES
 IN ONE PLANE ±0.2
 IN DIFF PLANES ±0.5
3. FORM TO PIERCE ±0.5
4. ANGULAR TOLERANCE ±1°
5. HOLE SIZES +0.2/-0
6. SLOT SIZES ±0.8
7. GENERAL TOLERANCE
 UP TO 300 ±0.8
 ABOVE 300 ±1.0
8. FLANGE WIDTH +1.0/-0.7
9. JOGGLE DEPTH +0.3/0

<SC>: SIGNIFICANT CHARACTERISTICS ▽: CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

LINEAR IN mm.	OVER UPTO	0.5	3	6	30	120	400	1000	2000
		3	6	30	120	400	1000	2000	4000
f FINE (X.XXX)		±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m MEDIUM (X.XX)		±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c COARSE (X.X)		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v VERY COARSE (X)		-	±0.5	±1	±1.5	±2.5	±4	±6	±8

ANGULAR IN deg.	OVER UPTO	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
		10	50	120	400	-
f FINE (X.XXX)		±1°	±0°30'	±0°20'	±0°10'	±0°5'
m MEDIUM (X.XX)		±1°30'	±1°	±0°30'	±0°15'	±0°10'
c COARSE (X.X)		±3°	±2°	±1°	±0°30'	±0°20'
v VERY COARSE (X)						

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A4

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :

ER14C0002710

PART NO. :

007543571C1

PART NAME :

SPRING MOUNTING PLATE

MATERIAL :

MM11-'D' 4.0mm THK
AS PER G00 0169

HEAT TREATMENT :

CAD ENGG.

NAME

NK

SIGN

DATE

24/01/2012

FIRST USED TRCR. MODEL

DESIGNER

OVK

24/01/2012

CHECKER

OVK

24/01/2012

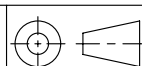
APPR.BY

RNM

24/01/2012

SCALE

2:1



SHEET 1 OF 1

UNIT QTY. : 1/TR

WEIGHT : 0.039 kg.

ALL DIMENSIONS ARE IN mm.

CHECK DRG WITH LATEST CHANGE